

Assembly Instructions



(W x D x H) 1.35m x 0.80m x 2.14m
Product Name: Gloucester Pergola Seat

Pressure Treated products should not be treated with any other products for the first month.

PLEASE KEEP THESE INSTRUCTIONS

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Gloucester Pergola Seat Assembly Instructions

Requires 2 person assembly.

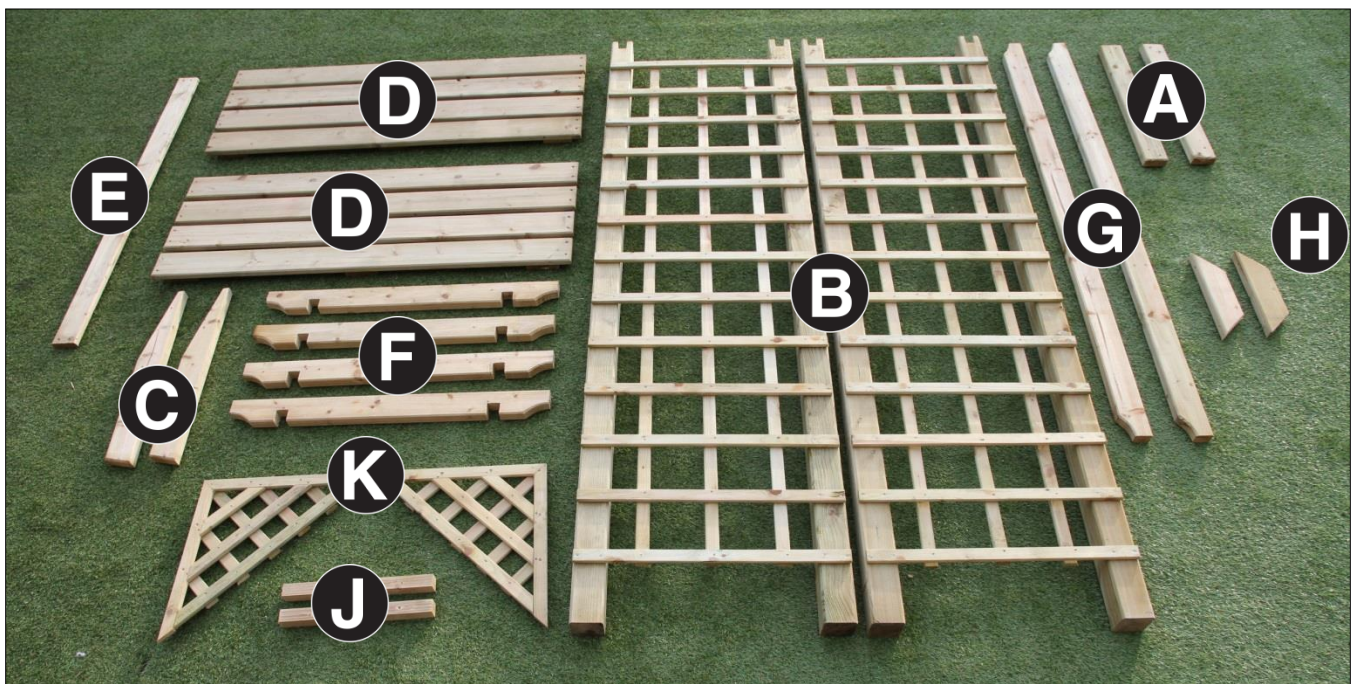
Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure.
3mm Drill Bit required in order for you to drill all screw holes before construction.

Gloucester Pergola Seat Pack List

Item	Description	Quantity
A	Seat Support	2
B	Post/Trellis Assembly	2
C	Back Support	2
D	Seat Assembly/Back Assembly	2
E	Fascia	1
F	Rafter	4
G	Rail	2
H	Bracing	2
J	Trellis Batten	2
K	Trellis Infill	2

Fixings

	90mm Screws	4
	60mm Screws	32
	40mm Screws	45



Please take a few moments to check all pack contents listed.

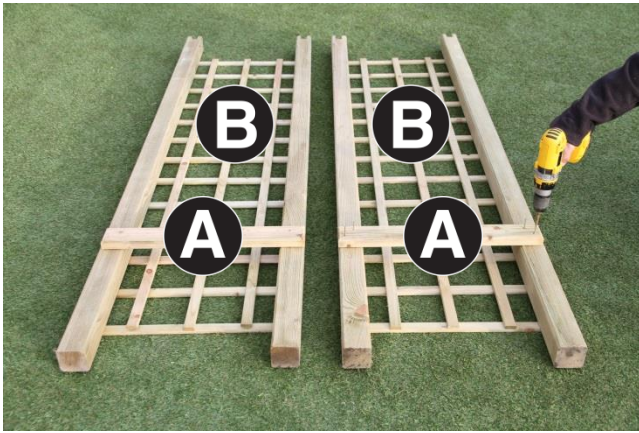
Assembly requires 2 persons.

Tools required: Corded/Cordless Drill, Pozi-drive Bit/Screwdriver, Tape Measure, 3mm Drill Bit required in order for you to drill all screw holes before construction.

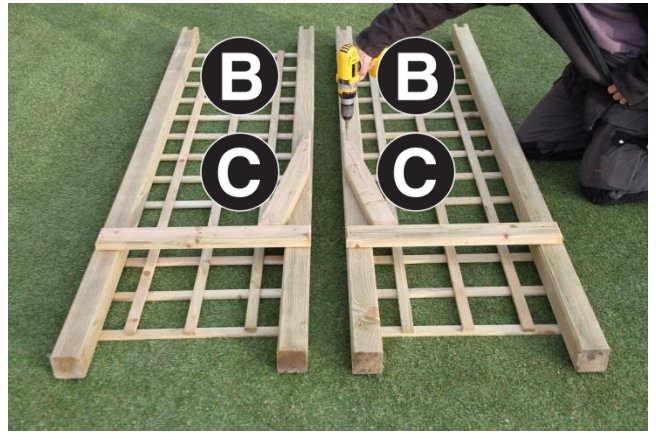
1. Ensure underside of Seat Supports A are 400mm from base of Post/Trellis Assemblies and fix in position using 4no 60mm Screws per Seat Support A (Fig.1a).
Position Back Supports C as shown in Fig.1b and fix using 2no 60mm Screws per support.
2. Fix Seat Assembly D to Seat Supports A using 16no 40mm Screws – 8no per side (Fig.2a).
Fix Back Assembly D to Back Supports C using 16no 40mm Screws – 8no per side (Fig.2b & 2c).
Attach Fascia E to Seat Supports A using 2no 40mm Screws per side and to Seat Assembly D using 1no 40mm Screw to centre (Fig.2d).
3. Position Rafters F 155mm from both ends of Rails G and fix using 4no 60mm Screws - 2 per Rafter (Fig.3a). Space out remaining Rafters F equally (Fig.3b) and attach using 4no 60mm Screws.
4. Locate Rail/Rafter Assembly into post slots and fix into position using 2no 60mm screws per post (Figs.4a & 4b).
5. Ensure Post/Trellis Assemblies B are perpendicular to Rails G and attach Bracings H to back posts using 4no 90mm Screws – 2no per Bracing (Fig.5).
6. Position Trellis Battens J to front posts and attach using 4no 60mm Screws – 2no per batten (Fig.6a)
Fix Trellis Infills K to Trellis Battens J and Rail G using 4no 40mm Screws per Infill (Fig.6b)

Gloucester Pergola Seat is now complete.

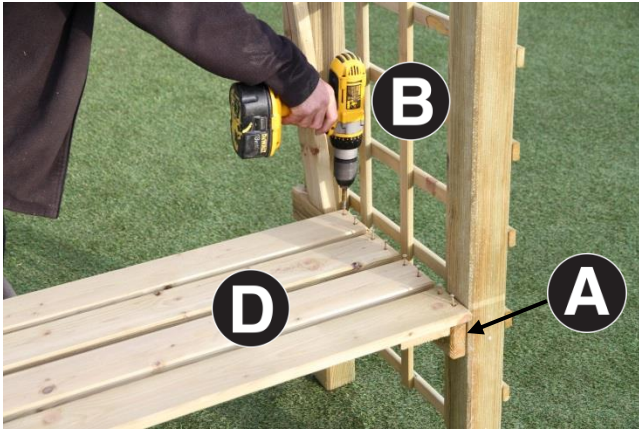
1a



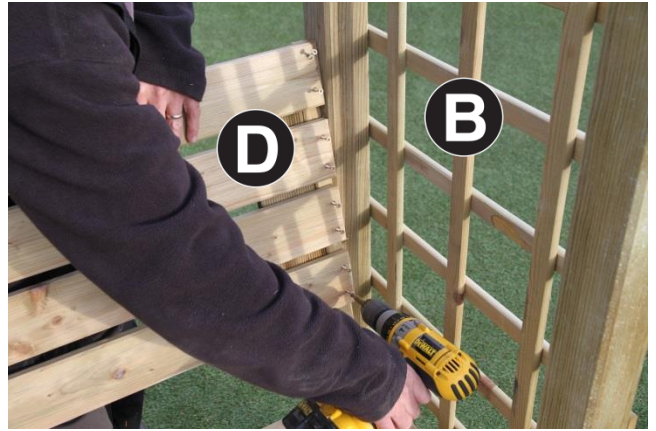
1b



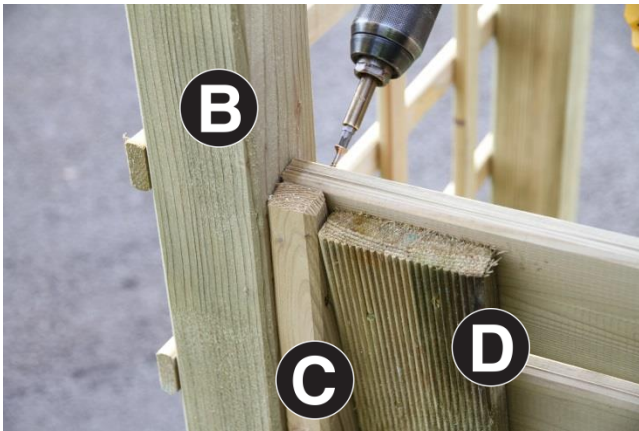
2a



2b



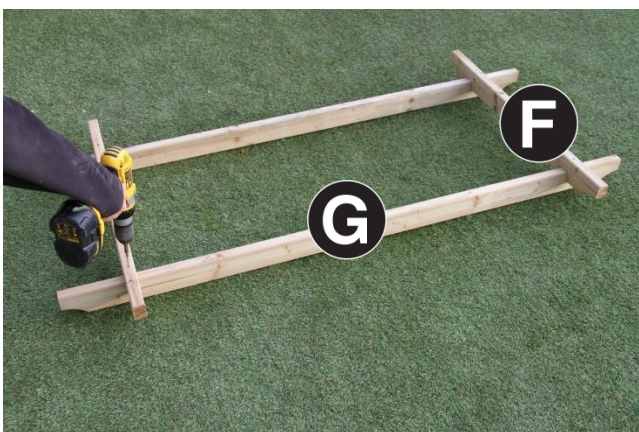
3a



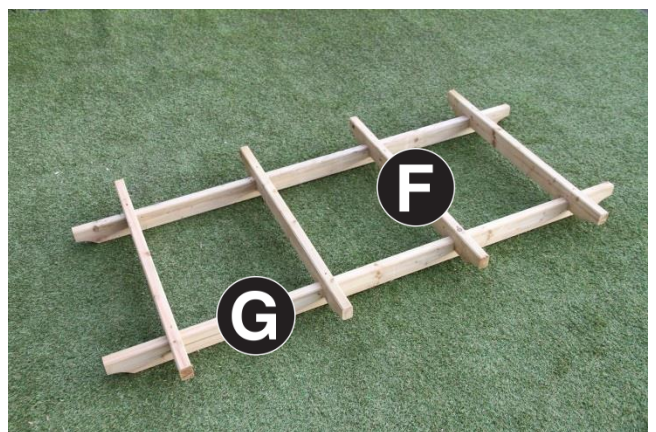
3b



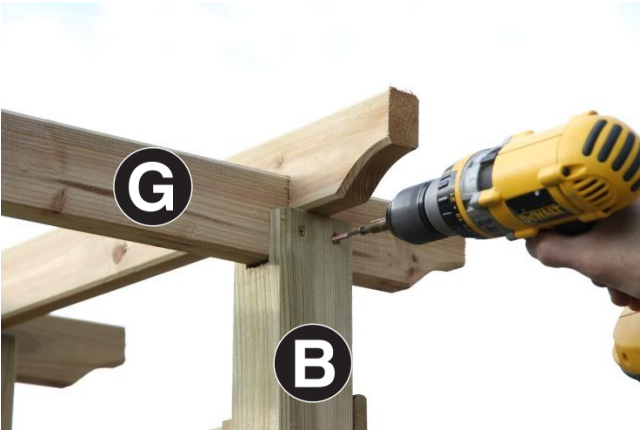
3a



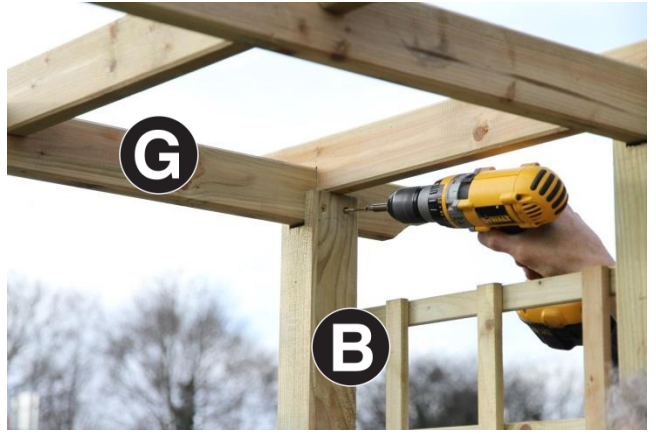
3b



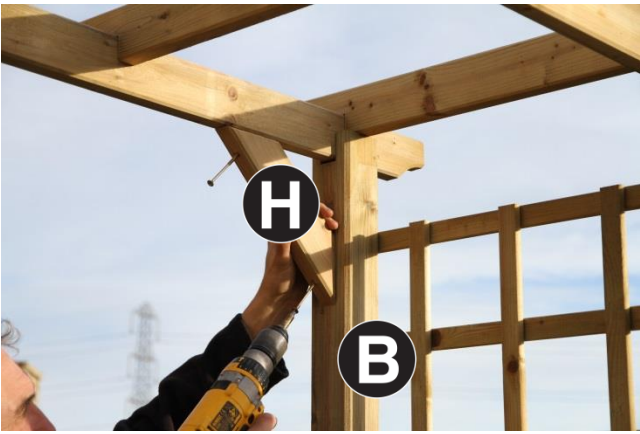
4a



4b



5



6a



6b

