



Assembly Instructions



(W x D x H) 1.8m x 1.3m x 2.00m
Product Name: Horizon Arch

Pressure Treated products should not be treated with any other products for the first month.

PLEASE KEEP THESE INSTRUCTIONS

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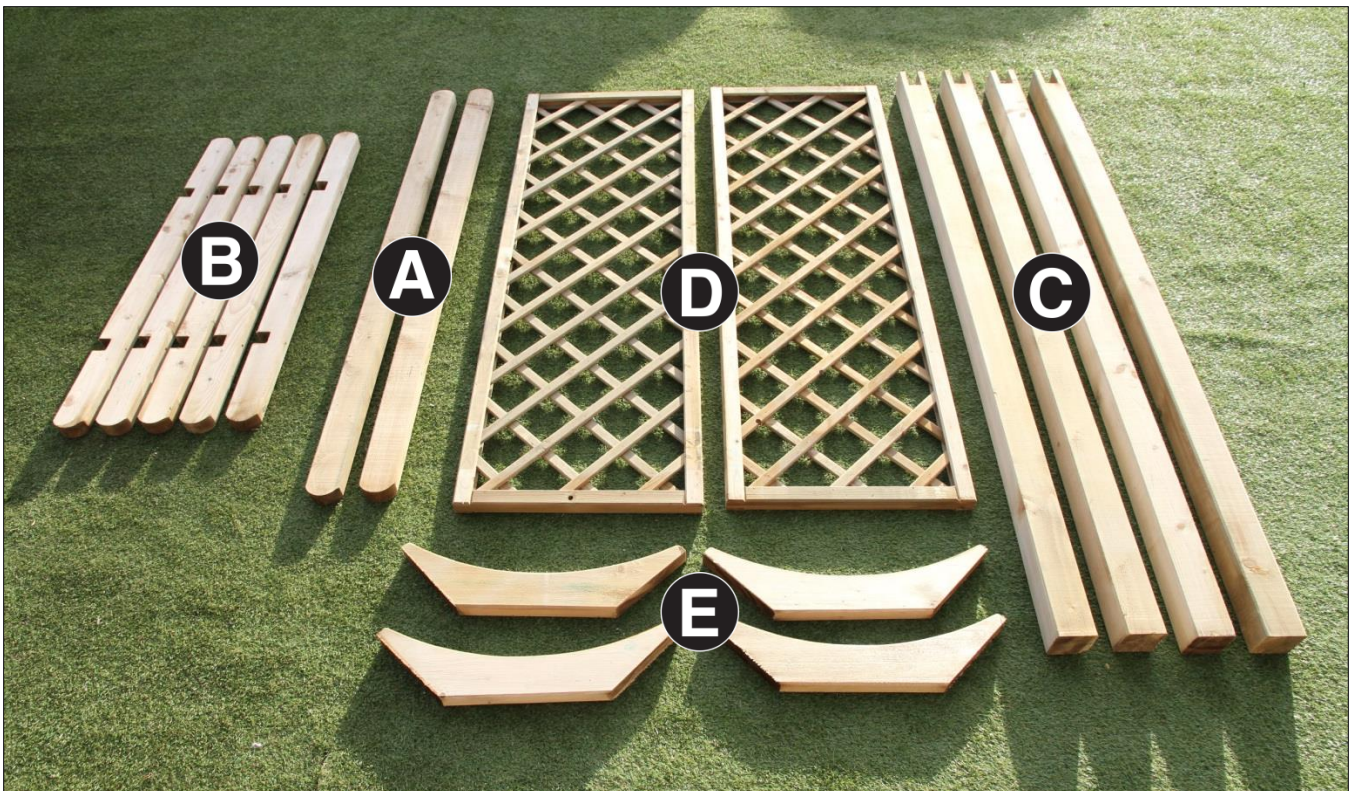
Horizon Arch Assembly Instructions

Requires 2 person assembly.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure, 3mm Drill Bit required in order for you to drill all screw holes before construction.

Horizon Arch Pack List		
Item	Description	Quantity
A	Rail	2
B	Rafter	5
C	Post	4
D	Trellis Panel	2
E	Bracing	4

Fixings		
	70mm Screws	26
	60mm Screws	12



Please take a few moments to check all pack contents listed.

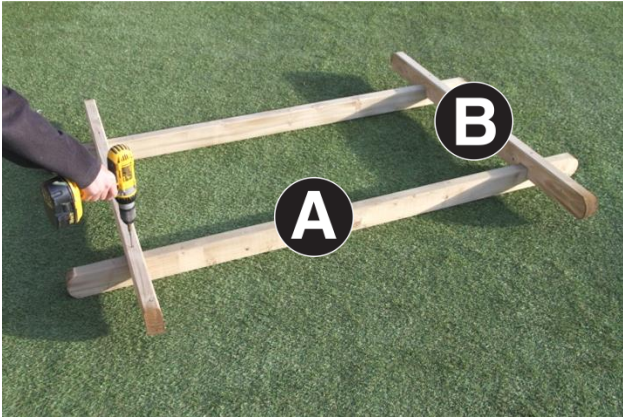
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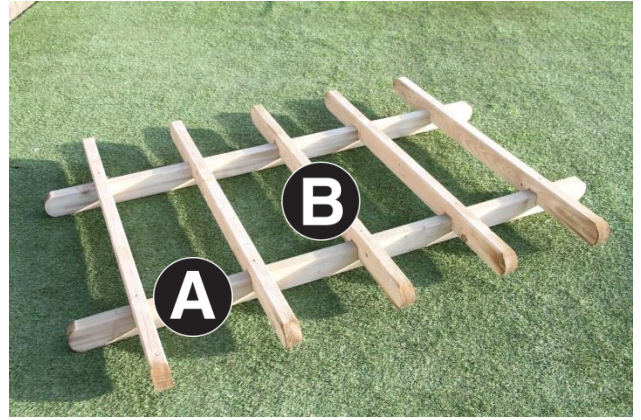
1. Position Rafters B at both ends of Rails A and fix using 4no 70mm Screws - 2 per Rafter (Fig.1a). Space out remaining Rafters B equally (Fig.1b) and attach using 6no 70mm Screws.
2. Locate Post C onto Rail A as shown in Fig.2a (adjust width to suit). Fix in position using 2no 70mm Screws.
3. Place Trellis Panel D 90mm from top of Post C and fix in position using 3no 60mm Screws (Figs.3a,3b & 3c).
4. Position second Post C as shown in Fig.4 and fix to Rail A using 2no 70mm Screws.
Fix Trellis Panel D to second Post C using 3no 60mm Screws.
Repeat stages 2 - 4 for remaining Posts & Trellis Panel on opposite side of arch.
5. Ensuring Post C is perpendicular to Rail A, position Bracing E as shown in Fig.5 and fix using 2no 70mm Screws.
Repeat procedure for remaining bracings.

Horizon Arch is now complete.

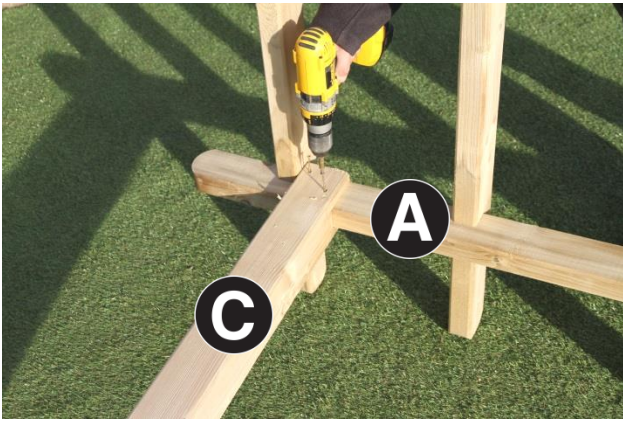
1a



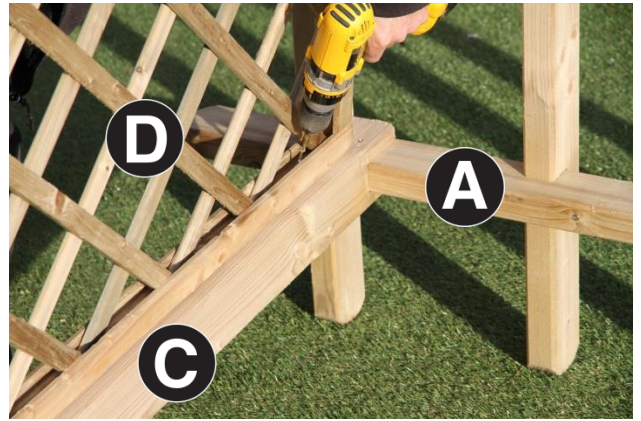
1b



2a



3a



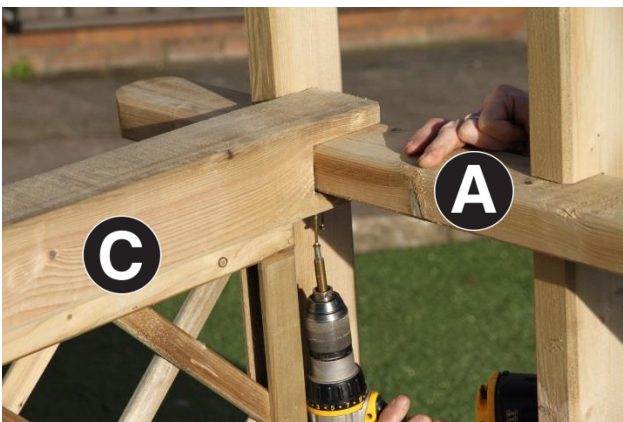
3b



3c



4



5

