V1-11.15



Assembly Instructions



(W x D x H): 2.40m x 2.40m x 2.60 (W x D x H): 3.00m x 3.00m x 2.60 Product Name: Pergola

Pressure Treated products should not be treated with any other products for the first month.

PLEASE KEEP THIS INSTRUCTION

Zest4Leisure 01352 752555 option 1 – sales@zest4leisure.co.uk

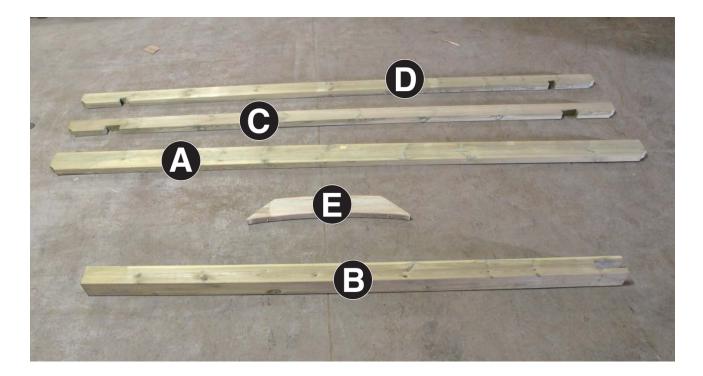
Pergola Assembly Instructions

Requires 2 person assembly.

Tools required: Mallet, Corded / Cordless Drill, Hex Bit / Screwdriver, 3mm Drill Bit required in order for you to drill all screw holes before construction.

The colour version of this document can be downloaded from: www.zest4leisure.co.uk/downloads/category/C1

Pergola Pack List		
ltem	Description	Quantity
А	Cross Beam	2
В	Leg	4
С	Leg Rafter	2
D	Cross Beam Rafter	4 (2.4m Pergola) / 5 (3.0m Pergola)
Е	Brace	8
Fixings		
	100mm Screws	24
	120mm Screws	14



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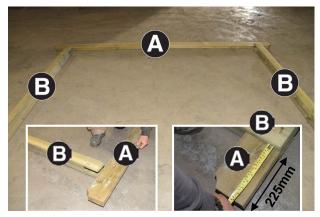
Please take a few moments to check all pack contents listed.

Assembly requires 2 persons.

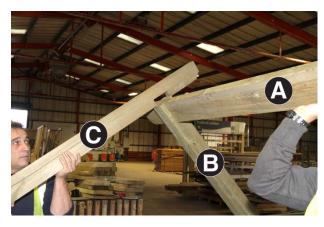
Tools required: Mallet, Corded/Cordless Drill, Hex Bit/Screwdriver, 3mm Drill Bit required in order for you to drill all screw holes before construction.

- Locate 1no Cross Beam A into notches of 2no Legs B ensuring a distance of 225mm (nom.) from ends of Cross Beam A as shown in Fig.1a. Fix in position using 4no 100mm Screws – 2no per Leg B (Fig.1b). Repeat procedure for the remaining Cross Beam A and Legs B.
- 2. Locate Leg Rafters C onto Legs B as shown in Figs.2a & 2b and attach using 4no 120mm Screws.
- Locate Cross Beam Rafters D spaced out equally onto Cross Beams A and fix in position using 8no (for 2.4m Pergola) / 10no (for 3.0m Pergola) 120mm Screws. See Figs.3a & 3b.
- Attach 4no Braces E to Legs B and Leg Rafters C using 8no 100mm Screws 2no per Brace as shown in Fig.4a. Further attach remaining Braces E to Legs B and Cross Beams A using 8no 100mm Screws – 2no per Brace as shown in Fig.4b.

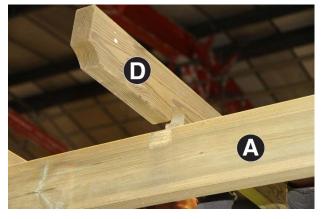
1a



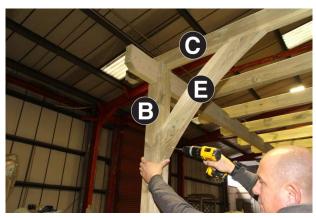
2a



3a

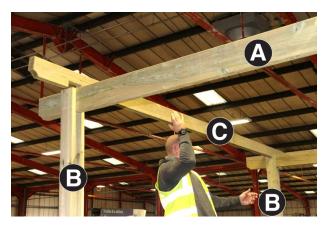








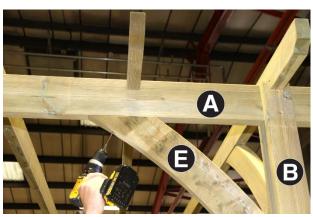
2b



3b







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