

## Assembly Instructions



(W x D x H) 2.10m x 0.80m x 2.13m  
Product Name: Pergola Arch

Pressure Treated products should not be treated with any other products for the first month.

**PLEASE KEEP THESE INSTRUCTIONS**

Zest4Leisure  
01352 752555 option 1 – sales@zest4leisure.co.uk

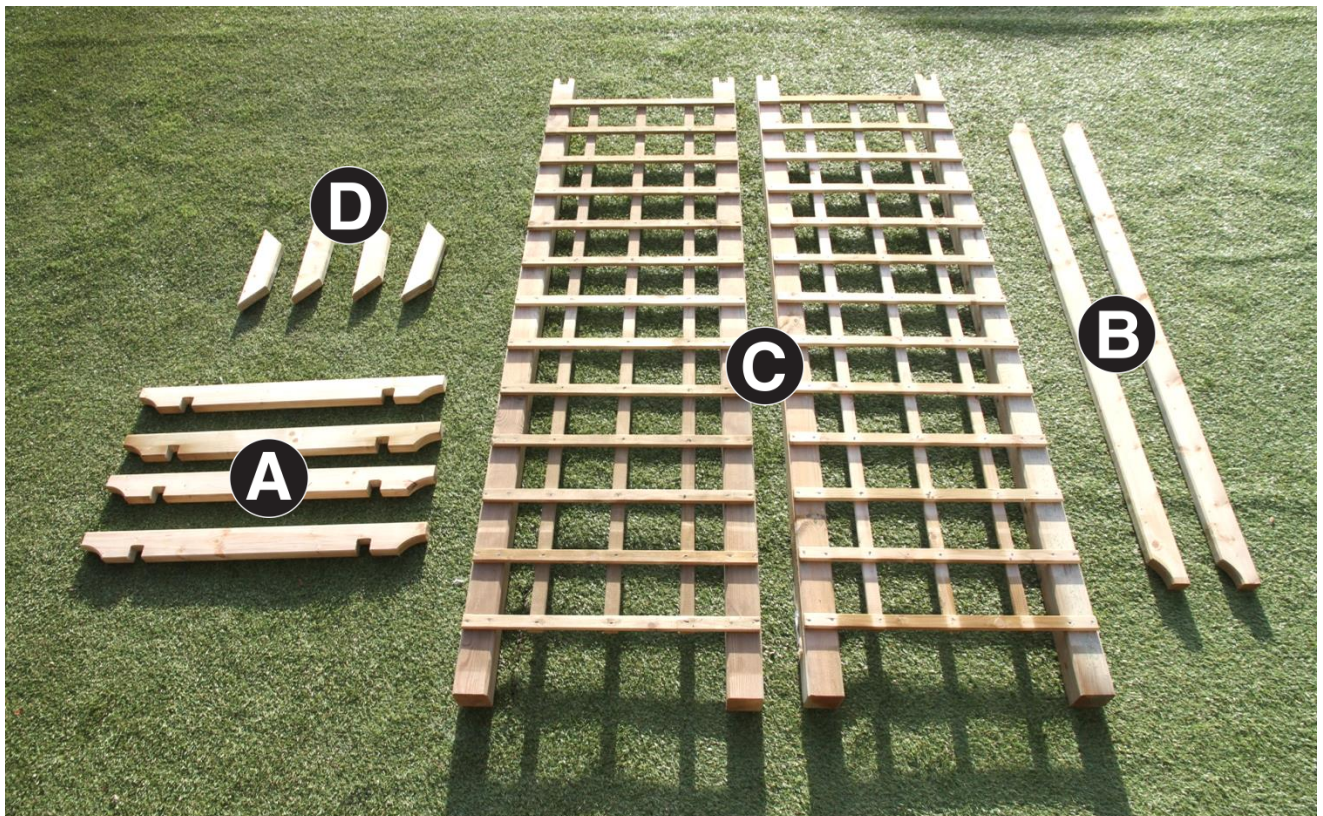
# Pergola Arch Assembly Instructions

Requires 2 person assembly.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure  
3mm Drill Bit required in order for you to drill all screw holes before construction.

Pergola Arch Pack List		
Item	Description	Quantity
A	Rafter	4
B	Rail	2
C	Post/Trellis Assembly	2
D	Bracing	4

Fixings		
	90mm Screws	8
	60mm Screws	16



**Please take a few moments to check all pack contents listed.**

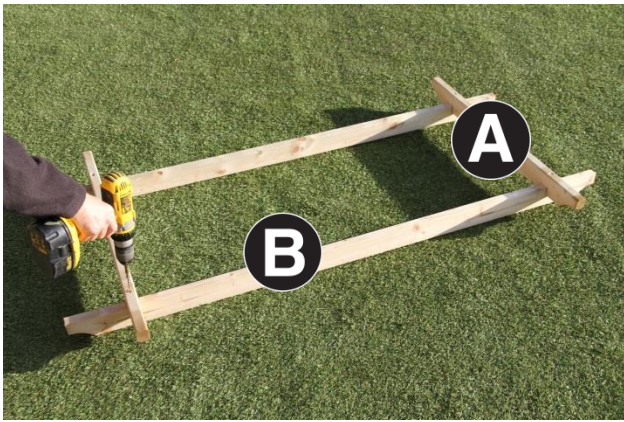
**Assembly requires 2 persons.**

**Tools required: Corded/Cordless Drill, Pozi-drive Bit/Screwdriver, Tape Measure.  
3mm Drill Bit required in order for you to drill all screw holes before  
construction.**

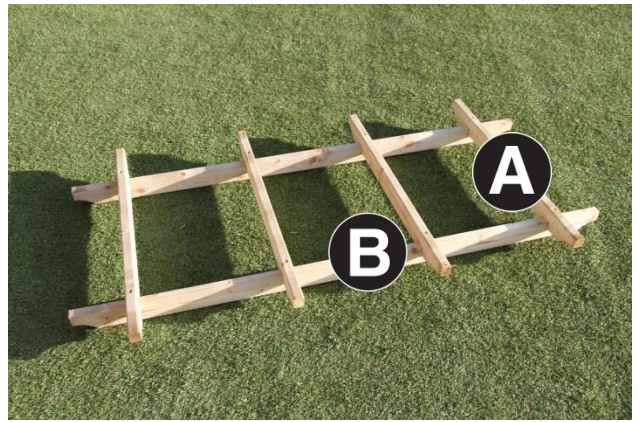
1. Position Rafters A 155mm from both ends of Rails B and fix using 4no 60mm Screws - 2 per Rafter (Fig.1a). Space out remaining Rafters A equally (Fig.1b) and attach using 4no 60mm Screws.
4. Locate Rail/Rafter Assembly into post slots and fix into position using 2no 60mm screws per post (Figs.2a & 2b).
5. Ensuring Post/Trellis Assemblies C are perpendicular to Rails B, attach Bracings D to posts and Rails B, using 8no 90mm Screws – 2no per Bracing (Figs.3a & 3b).

**Pergola Arch is now complete.**

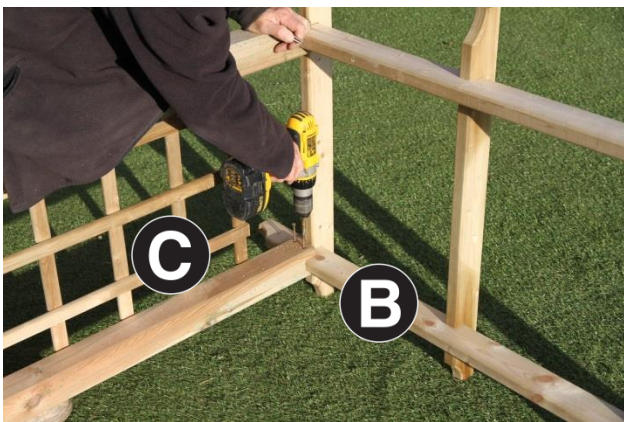
1a



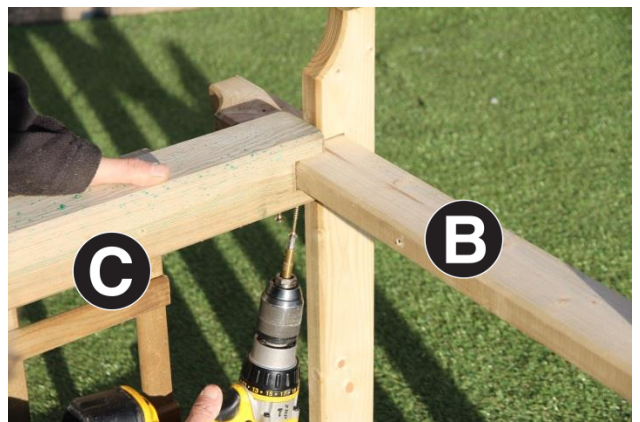
1b



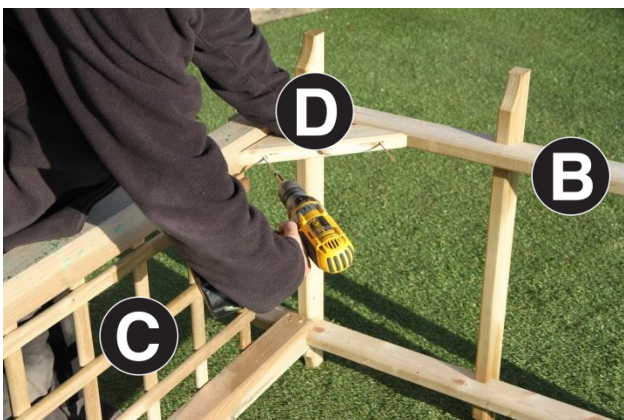
2a



2b



3a



3b

