



# ASSEMBLY INSTRUCTIONS



1.56m x 0.67m x 1.995m  
Item Code : Suffolk Arbour

PLEASE KEEP THIS INSTRUCTION

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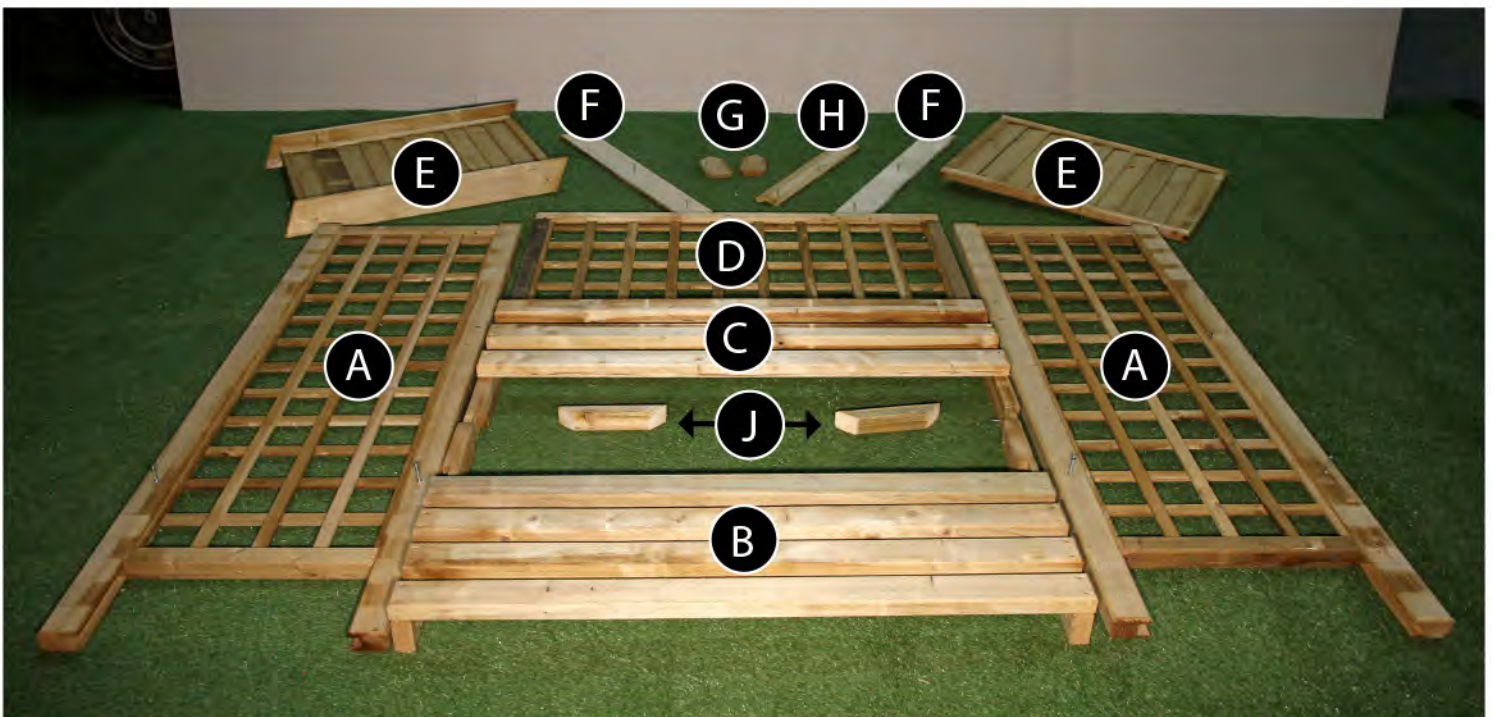
## Suffolk Arbour Assembly Instructions

Requires 2 person assembly. All screw holes to be pre-drilled.

Tools required:- Corded/ Cordless Drill, Tape Measure, Pozidrive Bit/Screwdriver, 3mm Drill Bit, Spirit Level.

Suffolk Arbour Pack List		
Item	Description	Quantity
A	Side Panels	2
B	Seat Assembly	1
C	Seat Back Assembly	1
D	Rear Trellis Panel	1
E	Roof Panels	2
F	Fascia Boards	4
G	Pointed Finials	2
H	Ridge Capping	1
J	Back Angled Support	2

Fixings		
	60mm Screws	8
	35mm Screws	30
	90mm Bolts / Nuts / Washers	4



**Please take a few moments to check all pack contents listed / illustrated on page 1 of the Assembly Instructions.**

**Please contact “Zest for Leisure” directly if any of the pack contents are damaged or missing. Contact Telephone: 0845 890 2357 or email: sales@zest4leisure.co.uk**

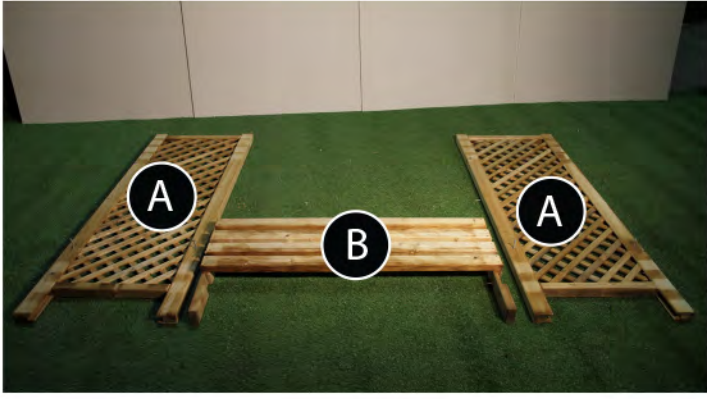
**Assembly requires 2 persons.**

**Tools Required - Tape Measure, Adjustable Spanner, 3mm Drill Bit, Corded / Cordless Drill, Pozidrive PZ2 Screwdriver / Bit.**

1. Set out side panels (A) and seat assembly (B) as shown in Pic.1. When setting out, please be aware that the leg sections on the side panels have angled tops and will need to be orientated to suit the roof pitch prior to fixing seat assembly
2. Lift one of the side panels and the seat assembly as shown in Pic.2 a. Align pre-drilled bolt holes, and insert 2no 95mm bolts through the outer face of the side panel (See Pic.2b). Add washer and nut to bolt on inner face of seat assembly (See Pic.2c). (Do not fully tighten bolts at this stage).
3. Repeat procedure for attaching the second side panel as shown in Pic.3a and 3b. Now tighten all nuts using an adjustable spanner.
4. Carefully lift assembly into vertical and position seat back assembly (C) between side panels. Locate half lap joints on seat back assembly into the housing joints on the seat assembly (B) (See Pic.4a). Fix seat back into position using 4no 60mm screws (See Pic.4b & 4c). NB. Allow enough space for the rear trellis panel when fixing the seat back to the side panels (See Pic.4c).
5. Position rear trellis panel (D) between side panels (See Pic 5a). Drill pilot holes to inner channel of trellis panel (See Pic.5b) and attach to side panels at desired height using 4no 35mm screws. (See Pic.5c)
6. Set out roof panels (E) as shown in Pic.6a, so that the panel edges contact along their entire length at the ridge. NB the roof panels (E) must be orientated so that the cladding boards overlap lower adjoining boards (i.e. like roof tiles) to assist with rainwater dispersal to the low point of the roof. Attach fascia boards (F) to roof panels as shown in Pic.6b using 3no 35mm screws per board. Drill 3no holes in each of the fascia boards. All pilot holes should be positioned 16mm in from the straight edge, with a hole positioned 100mm in from either end, with one hole positioned centrally. The straight edge of the fascia board should be flush with the underside of the roof panel. The ridge end of the fascia board should be flush with the roof panel, with the fascia board extending beyond the roof panel (Approx 30mm) at the lower end.
7. Position and attach centrally, 2no pointed finials (G) to the fascia board / roof panels using 4no 35mm screws (i.e. 2no screws per finial). See Pic.7.
8. Insert 6no 35mm screws into pre-drilled pilot holes in ridge capping (H) and position centrally over join in roof assembly and fix. See Pic.8.
9. Position the completed roof assembly close to the arbour. Lift and centralise the roof assembly on to the side panels. The roof should overhang the side panels by approximately 130mm (Horizontal measure from outer face of side panel to end of fascia board). Drill 4no pilot holes in the roof panel assembly directly above the side panels, and secure using 4no 60mm screws. (See Pics.9a & 9b).

**The Suffolk Arbour is now complete (See Pic. 10).**

1.



2a.



2b.



2c.



3a.



3b.



4a.



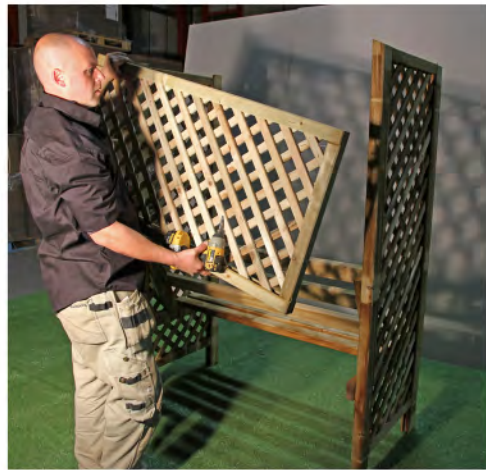
4b.



4c.



5a.



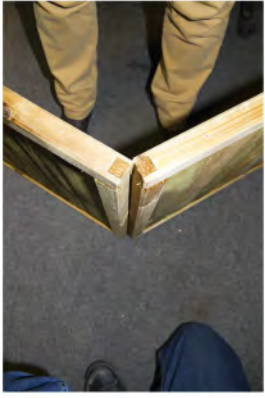
5b.



5c.



6a.



6b.



7.



8.



9a.



9b.



9c.



10.

