

## Assembly Instructions



(W x D x H) 1.60m x 0.80m x 2.10m  
Product Name: Sunset Arch

Pressure Treated products should not be treated with any other products for the first month.

**PLEASE KEEP THESE INSTRUCTIONS**

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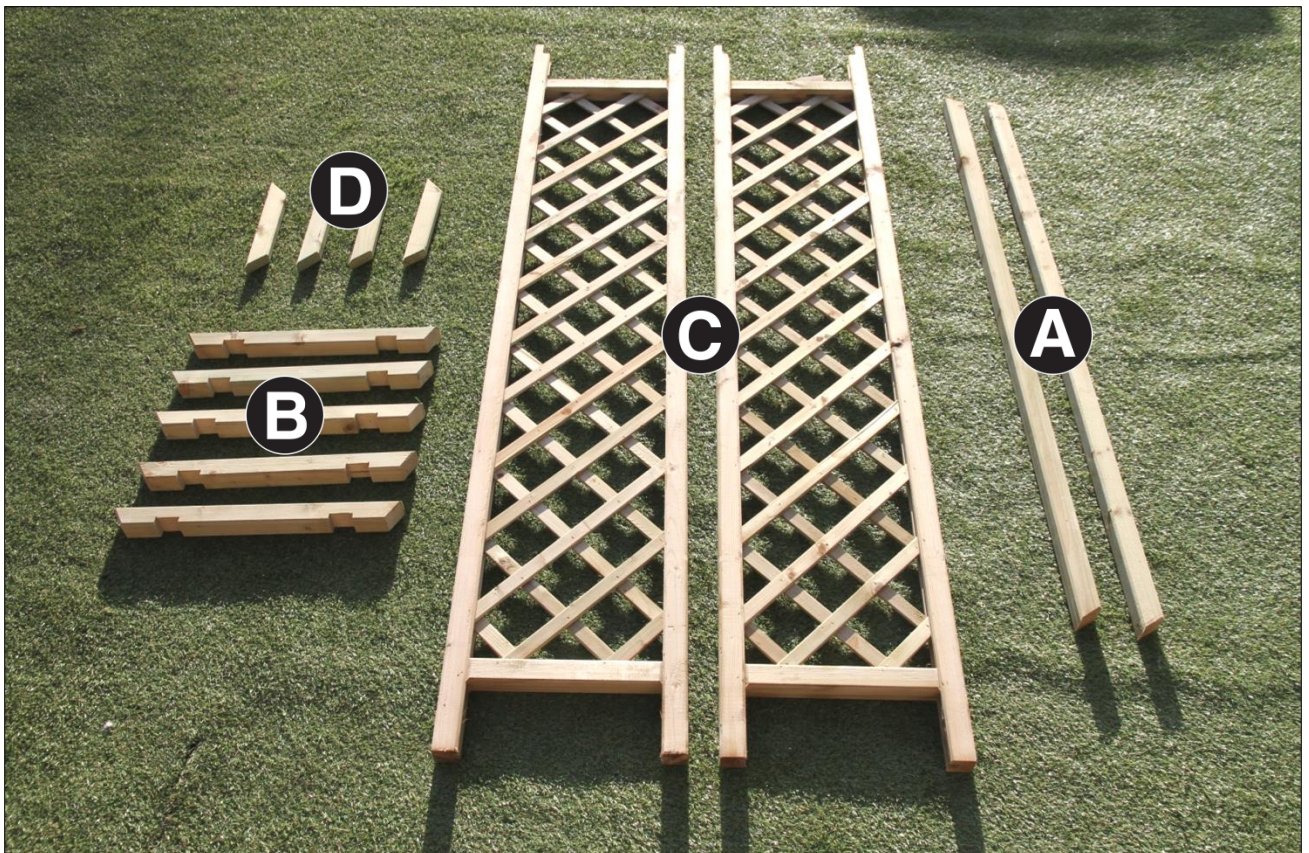
# Sunset Arch Assembly Instructions

Requires 2 person assembly. All screw holes to be pre-drilled.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure  
3mm Drill Bit required in order for you to drill all screw holes before construction.

Sunset Arch Pack List		
Item	Description	Quantity
A	Rail	2
B	Rafter	5
C	Post/Trellis Assembly	2
D	Bracing	4

Fixings		
	60mm Screws	14
	50mm Screws	8



**Please take a few moments to check all pack contents listed.**

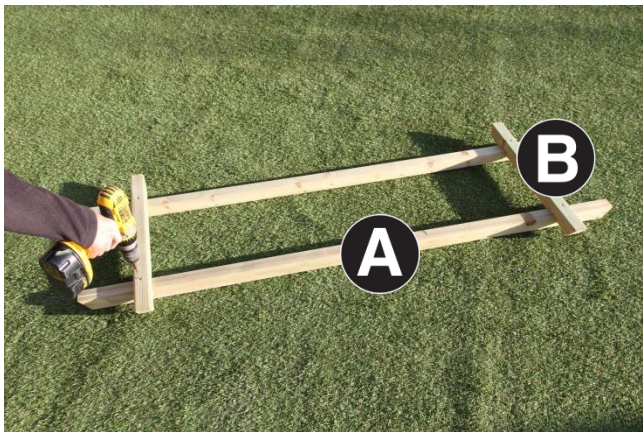
**Assembly requires 2 persons.**

**Tools required: Corded/Cordless Drill, Pozi-drive Bit/Screwdriver, Tape Measure.  
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construction.**

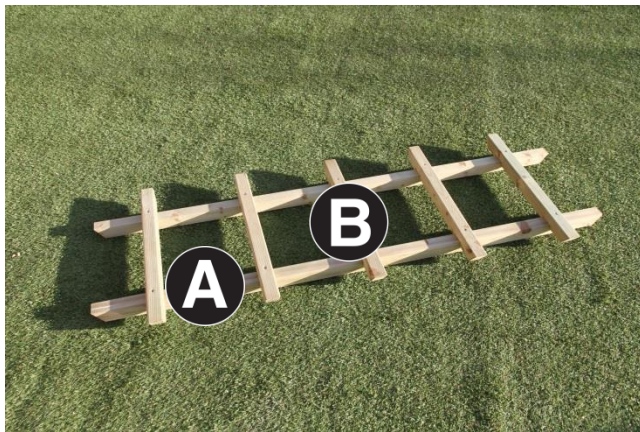
1. Position Rafters B at both ends of Rails A and fix using 4no 60mm Screws – 2no per Rafter (Fig.1a). Space out remaining Rafters B equally (Fig.1b) and attach using 6no 60mm Screws.
2. Locate Post/Trellis Assembly C onto Rails A as shown in Fig.2a (adjust width to suit). Fix in position using 2no 60mm Screws – 1no per side (Fig.2b).  
Repeat procedure for remaining Post/Trellis Assembly.
3. Ensuring Post/Trellis Assembly C is perpendicular to Rails A, position Bracings D as shown in Figs.3a & 3b and fix using 4no 50mm Screws – 2no per bracing.  
Repeat procedure for remaining bracings.

**Sunset Arch is now complete.**

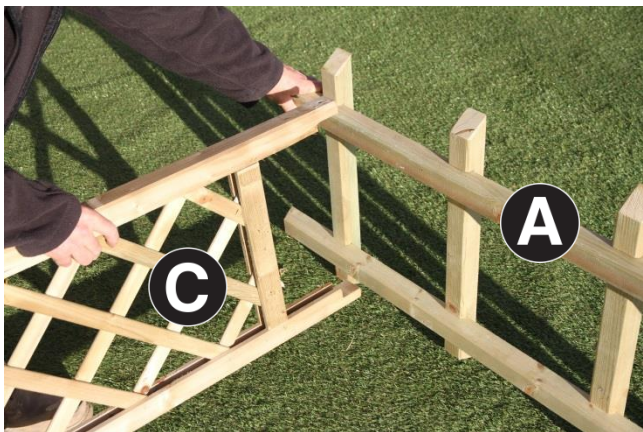
1a



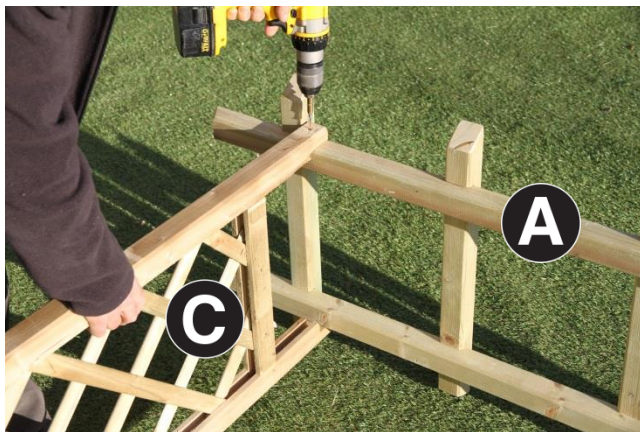
1b



2a



2b



3a



3b

